

# Centre of expertise

At the service of the textile and plastics converting industries



# Collective Research Centre



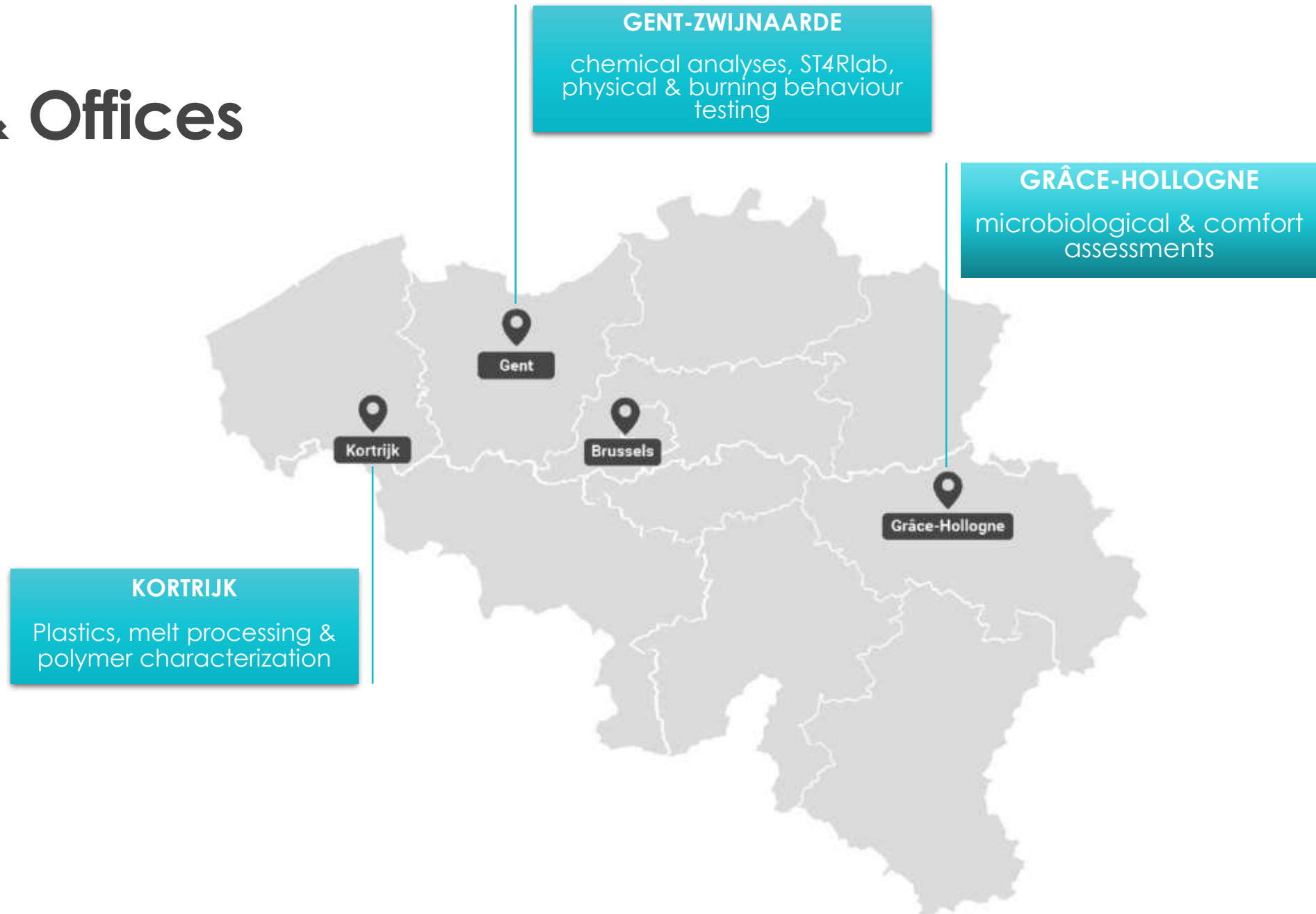
Membership organisation

Governed by the industry

In service of the industry

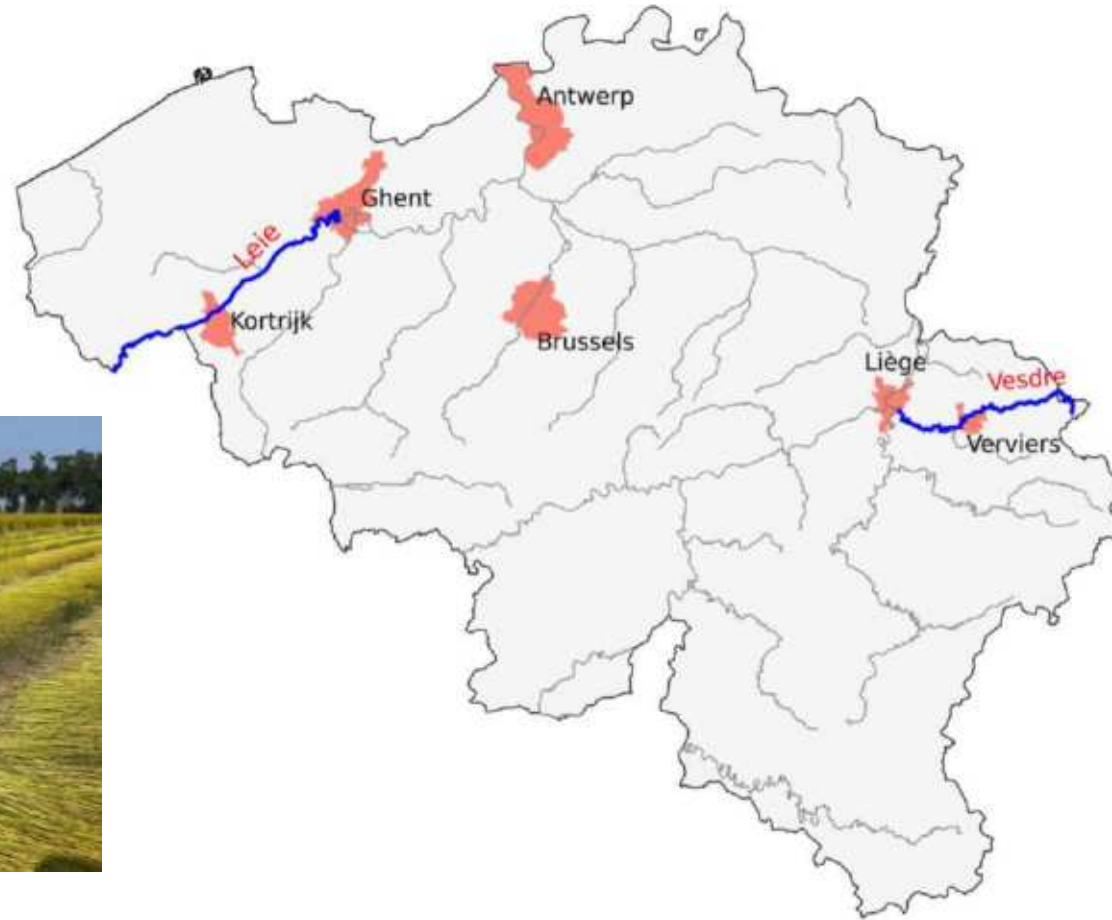
Non profit

# Labs & Offices



# Origins

Flax



Wool

Leie en Vesdre create exceptional conditions for flax and wool treatment

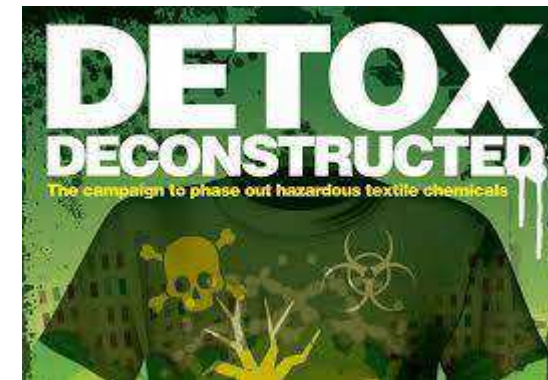
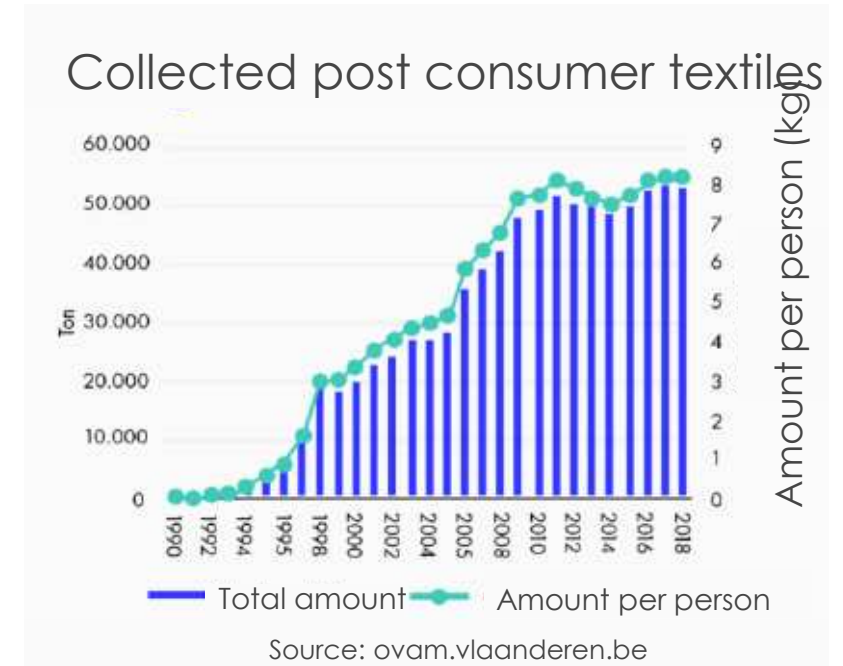
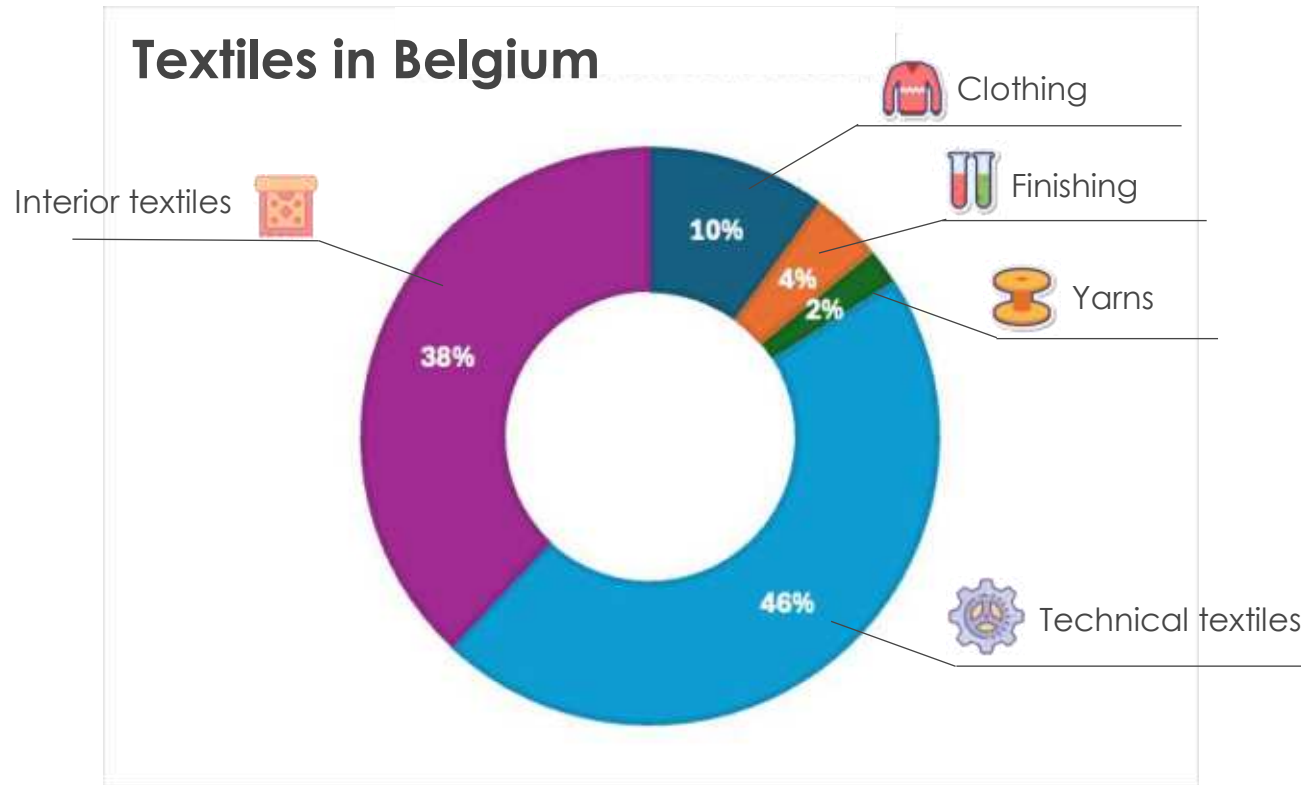


# Brief History

- Beginning:  
flax/linnen and wool
- 1950s & 60s:  
Reorientation to interior textiles,  
eg carpets → 'golden era'
- 21st century:  
gradual switch to 'technical textiles'



# 'Today'



# Activities

This is what we're doing

Research & Development

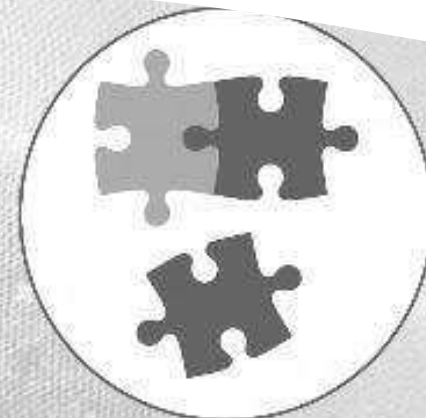
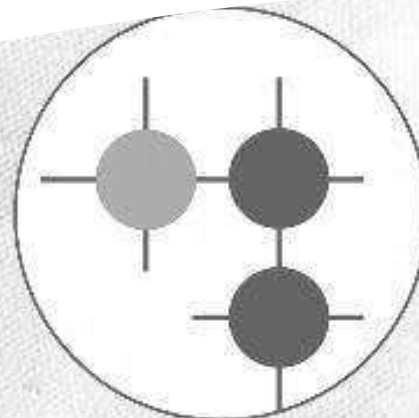
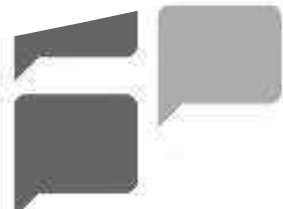
Testing

Platforms for open innovation

Consultancy & Services

Knowledge dissemination

Product certification







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# R&D

Research programs & themes



# Research and Innovation strategy

## Close to industry:

- Needs
- Opportunities

## Sustainability:

- Resource efficiency
- Circular use of materials
- Biopolymers (industrial implementation)

## European-oriented:

- Horizon Europe, Interreg, Cornet, Life, ...



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## ADFIL Construction fibers:



*The people at Centexbel are an extension of our brain*

The Centexbel researchers thought along with us from the beginning and came up with good ideas. We immediately felt a bond of trust because we sensed their dedication. Moreover, working towards a common goal creates speed and efficiency. As a result, this was the first project with an external partner in which we achieved all goals within the timeframe.





# Bio-based products & additives

High-performance & fully bio-based & biodegradable textiles and plastics



# Biobased inks & coatings

Centexbel brings 2 new solutions on the market using PLA & PHA for inks, coatings and adhesives.

## 1. Waterbased dispersion of PLA or PHA ~ hydrosol

- Conventional application techniques
- Designed for textile applications
- BE & EU Patent granted

## 2. PHA-based plastisol

- High-solid
- Coatings, inks and adhesives for various applications & substrates: textile, paper, cardboard ...
- BE & EU Patent pending







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# Towards a circular economy for textiles & plastics

Refuse | Rethink | Reduce | Reuse | Repair | Refurbish | Remanufacture |  
Repurpose | Recycle | Recover

# Expertise on circularity & recycling

- Toolbox for circularisation



# Sustainability



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## Ecological processes & longevity of products

Reducing energy, chemical and water consumption, waste generation

Extending product life (durability)

**Focus on R-strategies:** Refuse – Rethink - Reduce – Reuse – Repair – Refurbish – Remanufacture – Repurpose – Recycle – Recover

New business models for Circular Economy

# Smart textiles



## For healthcare, sports, and many other applications

**Flexible and washable electronics** that can be worn close to the body/skin to remotely monitor vital and/or performance data of patients and athletes.

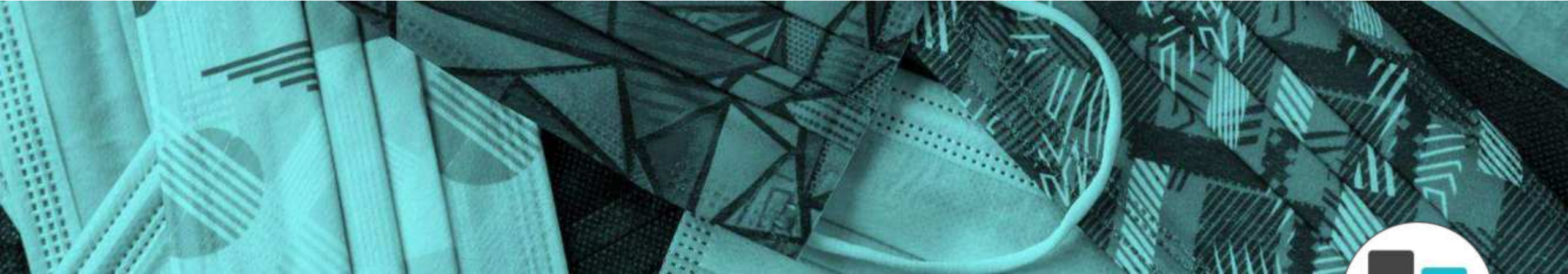
- Integration of sensors, actuators, power units, processors
- Smart textile structures
- Stretchable printed electronics
- Stimuli-sensitive materials
- Reliability testing
- 3D-printed protectors of electronic components



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# Safety, health & comfort



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## Protecting people and products

Thermophysical comfort of garments & gloves

Fire-safety, bacteriostatic properties, virus protection, anti-explosion

Humidity regulating

Implants, (smart) wound dressing and assistive products

VOC emissions

# European Oriented



## Revolutionising Zipper Repair: A Modular and Semi-Automated Solution for Sustainable Fashion

PCH  
INNOVATIONS

DECATHLON

Kringwinia

TEXAID

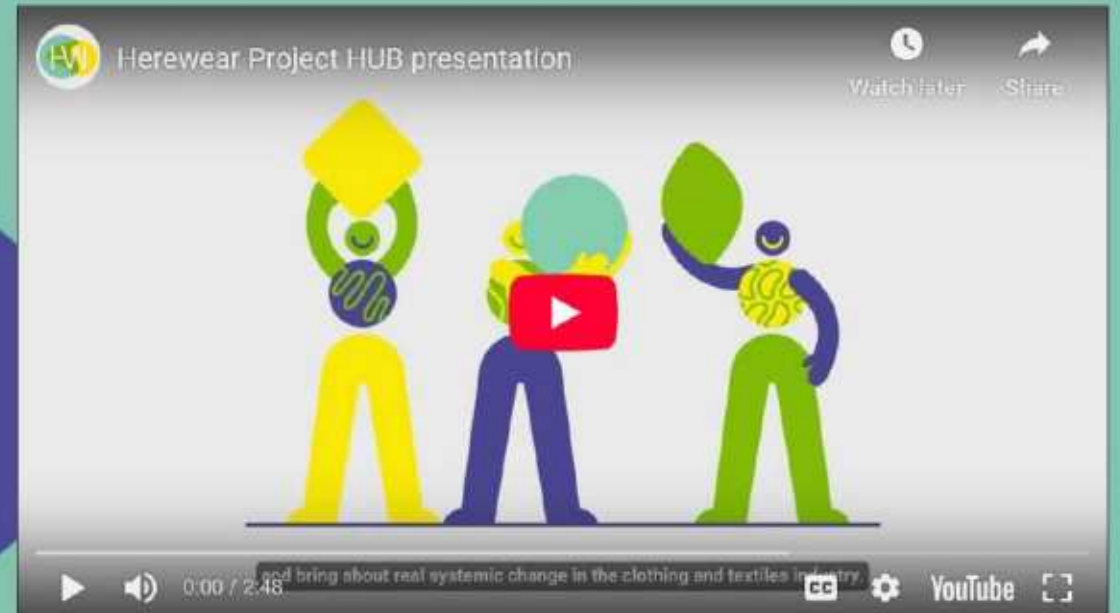
STAD  
MAINTENANCE EXCELLENCE

The textile industry is dealing with a major waste issue, both in terms of production infrastructure and consumption culture. Despite some efforts by key players to promote sustainable fashion by encouraging customers to extend the lifespan of their clothing, **there is no standardised infrastructure or systematic approach for repairing textile products at scale and a reasonable cost.**



## Herewear Hub

Gain skills and become part of a textile & clothing ecosystem that is bio-based, local and circular.





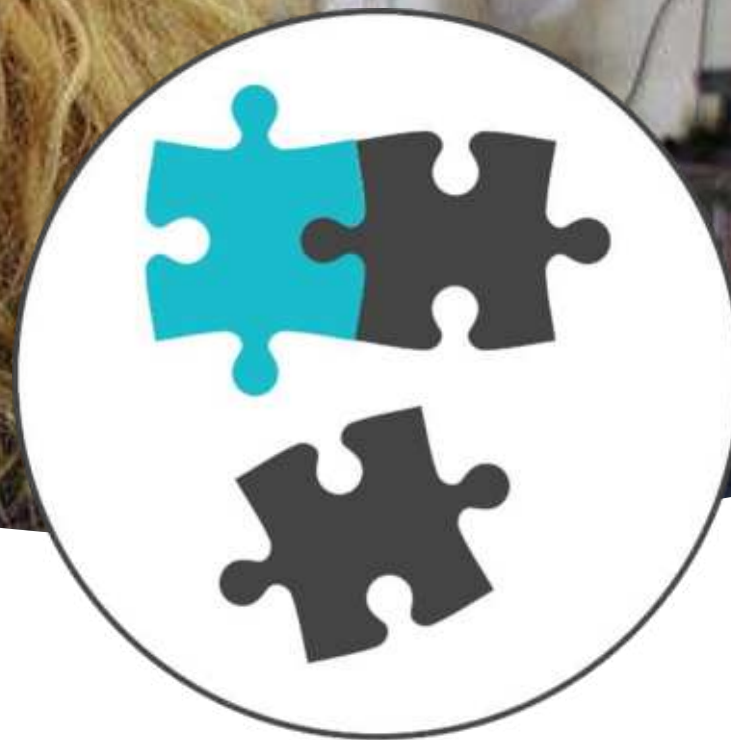


056-TEST

# Testing

EN ISO/IEC 17025 accredited test laboratory

056-TEST



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# Several dedicated labs

- Physical & Mechanical tests
- Burning behaviour
- Comfort testing
- Microbiological assessment
- Chemical analysis



# Microbiological assessments



## Hygiene, barrier properties and health related aspects of textiles

Textiles have always played a major role in human hygiene. Textiles provide a **barrier** against all kinds of germs or serve as bandage or plaster... Modern surgery uses textile "stents" and "scaffolds" degradable or not by the human body.

The microbiological testing lab of Centexbel is fully equipped to assess antibacterial and antifungal properties of (treated) textiles.

The lab also performs tests on biological degradability, barrier properties against micro-organisms, particles, and the microbiological hygiene of **medical textiles and medical face masks**.

# Chemical analyses



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## Composition & Properties

In chemical testing textile samples are analyzed by using chemicals and/or they are tested on their chemical properties and composition

## REACH compliance

Compliance to REACH allows companies to:

- Prove they are safeguarding human health and the environment
- Access the EU market
- Avoid regulatory fines and litigation

## EOL & recycling

*"Hazardous chemicals were found in 78% of post-consumer cotton, 90% of post-consumer polyester and 100% of post-consumer wool samples."*

*2017, H&M report*



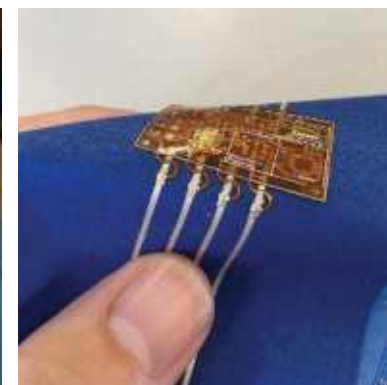
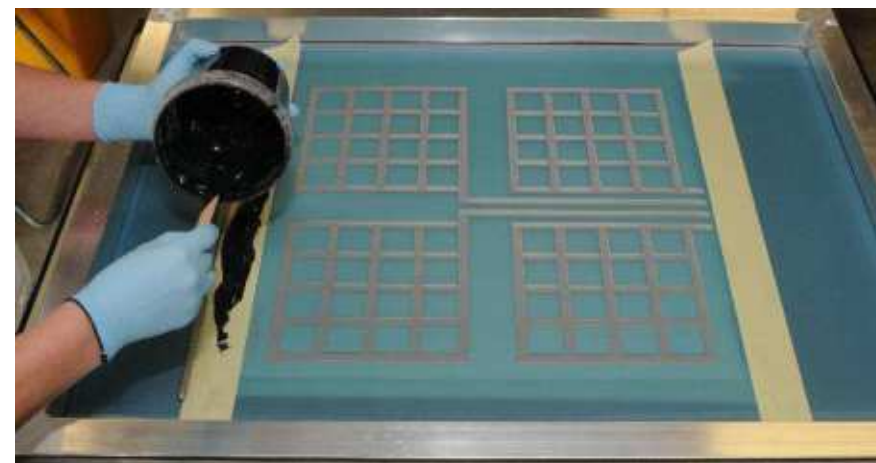


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# Platforms

open innovation, prototyping & product development





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# Textile coating & finishing

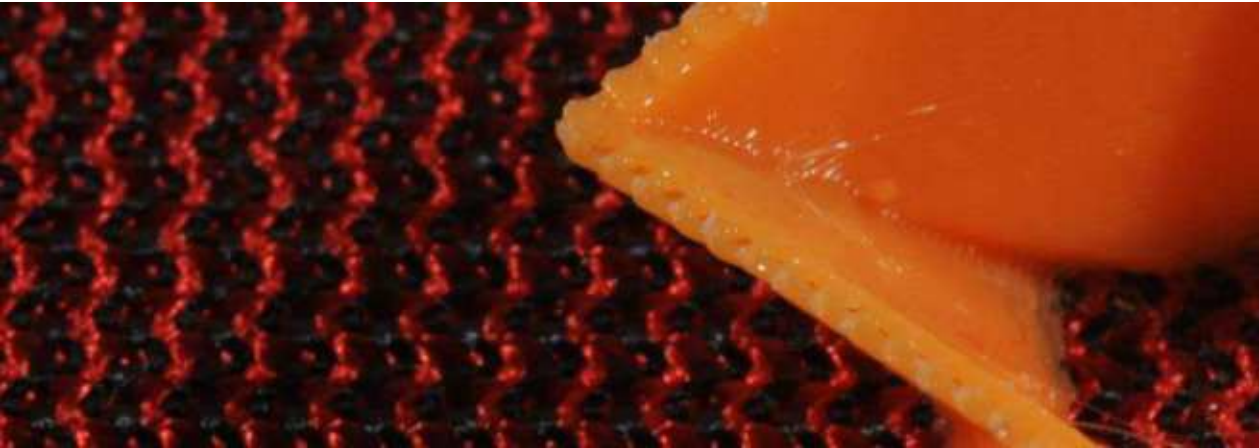


# Melt processing

## Yarn engineering



# Additive manufacturing



## 3D printing platform

1. Markforged X7 for Continuous Fiber Reinforcement (CFR)
2. Fused Filament Fabrication (FFF) – Ultimaker S5
3. 3D Freeformer Technology



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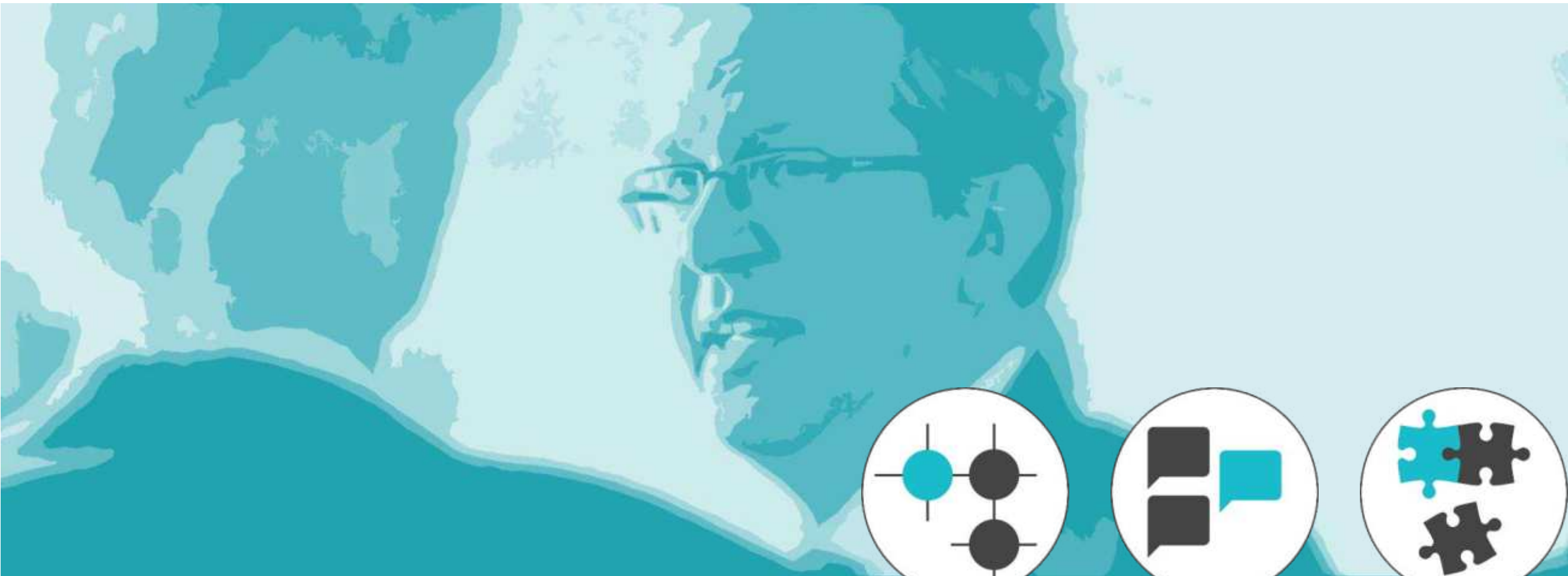


# Textile technology



## Technical textiles & composites

- Fibre & textile reinforced composites for high-end applications
- Woven, knitted, braided, embroidered textile-based preregs
- ***Braiding machine suited for various types of technical fibres (carbon, glass, metal,...) applied in composites.***



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# Consultancy & Services

Problem-solving & knowledge dissemination



# Covering various domains

- Hygiene & Medical Textiles
- Technical Textiles & Upholstery
- Floor & Wall coverings
- Yarn Engineering
- Circular Economy
- Environment & Toxicology
- Sustainable Products
- Eco-consultancy



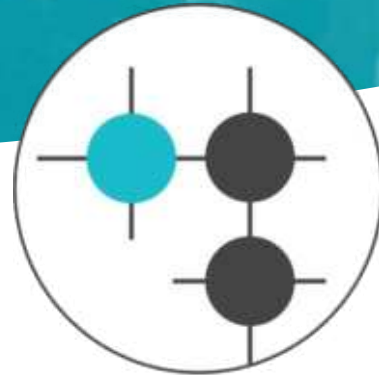


# Knowledge dissemination

Conferences – Seminars – Workshops – Masterclasses –  
Publications – Newsletters – Social Media – Websites



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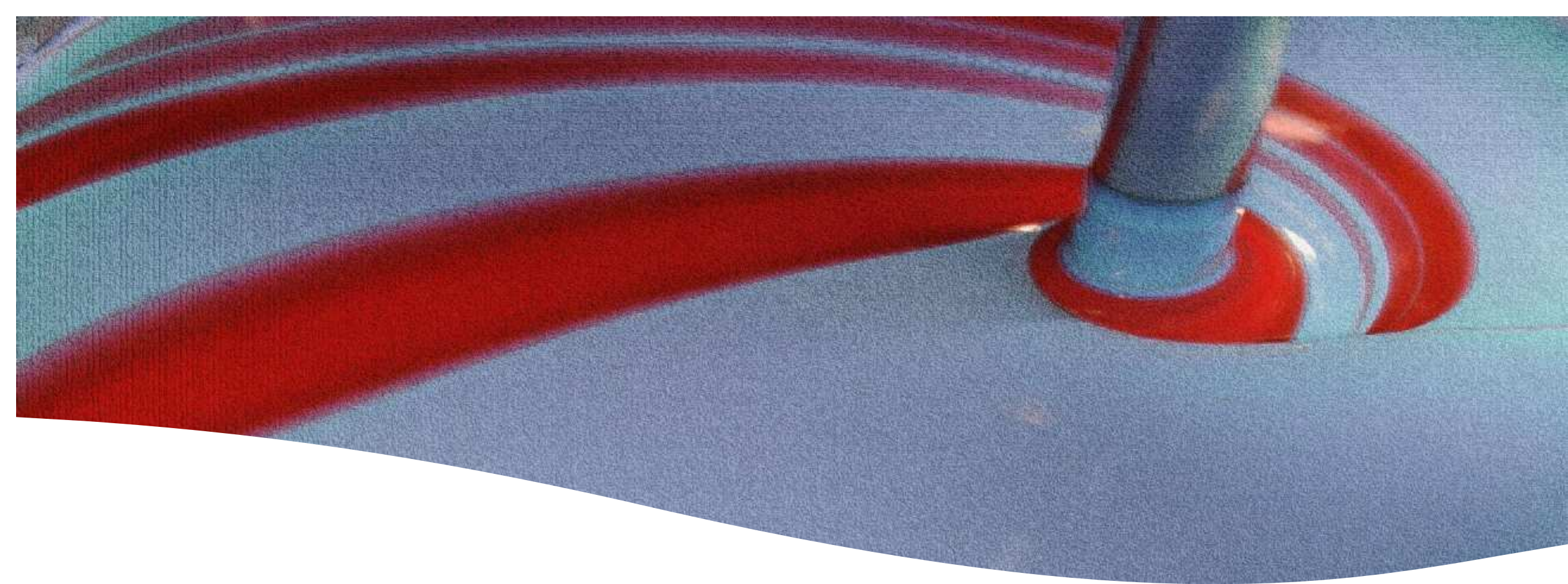
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# Acknowledgements

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**More information**

[www.centexbel.be](http://www.centexbel.be)

